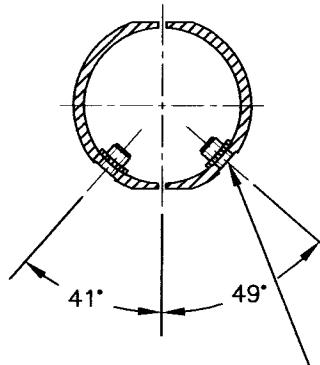
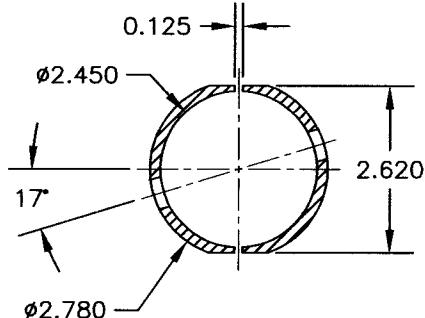


SECTION B-B



0.297  
C'BORE  $\phi 0.430 \times 0.045$ "  
INSTALL ALS4-1032-225 (OR AKS4-1032-225  
OR ALS7-1032-225 OR AKS7-1032-225)  
INSERTS AFTER FINISH  
(4 PLACES)

SECTION A-A

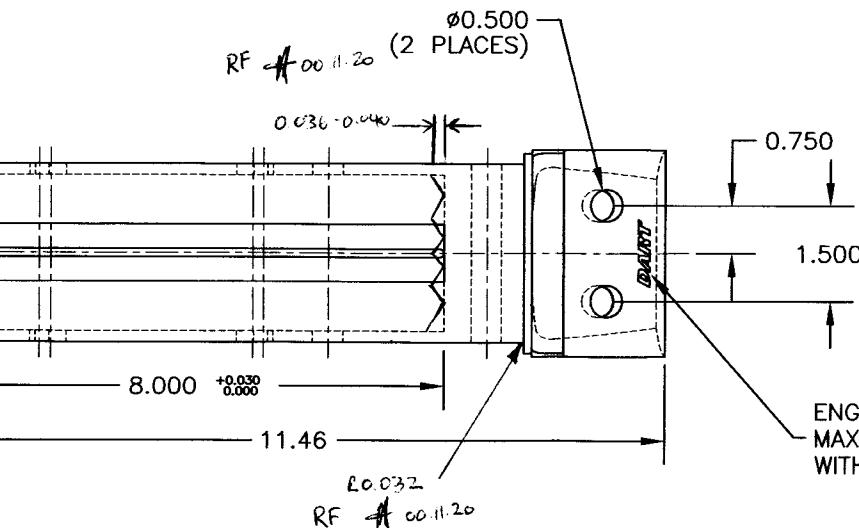


EFFECTIVE DEOs

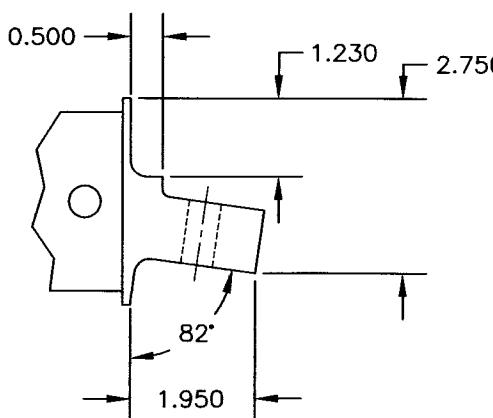
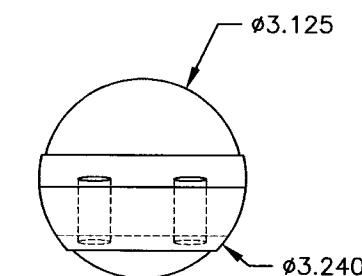
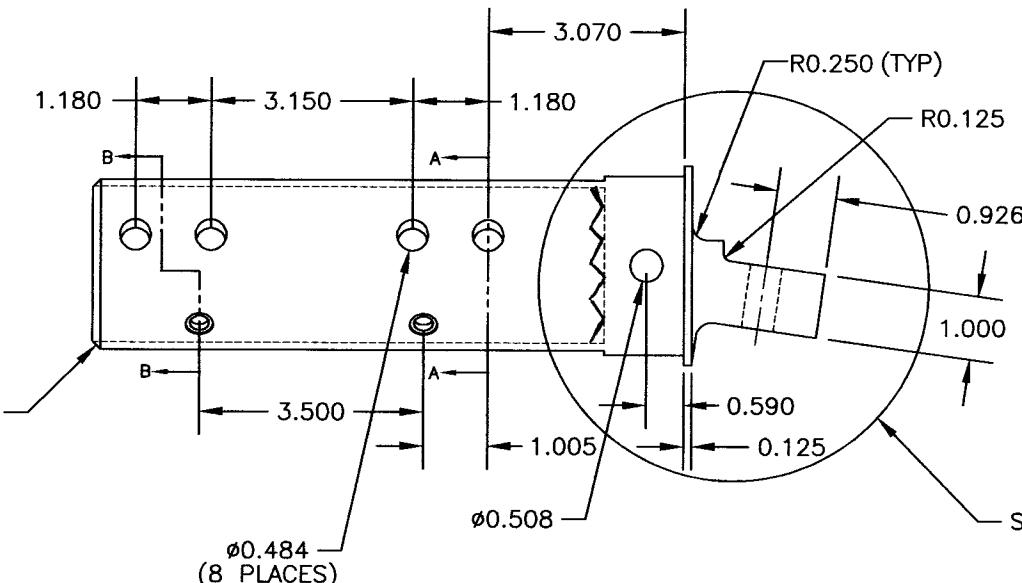
9147	

GENERAL NOTES

MATERIAL: 7075-T651 (QQ-A-200/11 OR QQ-A-225/9)  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3  
BREAK UNMARKED SHARP EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



ENgrave DART LOGO TO  
MAX DEPTH OF 0.015  
WITH MIN RAD 0.250



DETAIL C

D2742-1 SHOWN (D2742-2 OPPOSITE)

~~REPLACED BY 03483~~

**UNDER REVIEW**

~~05.02.14 PH  
TO BE REPLACED BY  
D2742-041-042~~

**RELEASED**

98.11.03 DS



B	98.09.01	ADD INSERTS, AS MANUFACTURED
A	98.04.16	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED	APPROVED	DRAWING NO. REV. B D2742
DATE		SHEET 1 OF 1
		TITLE
		BLADE FITTING

RF ~~01~~ 00.11.20 ADD RD 032 + CHANGE BORE DETAIL